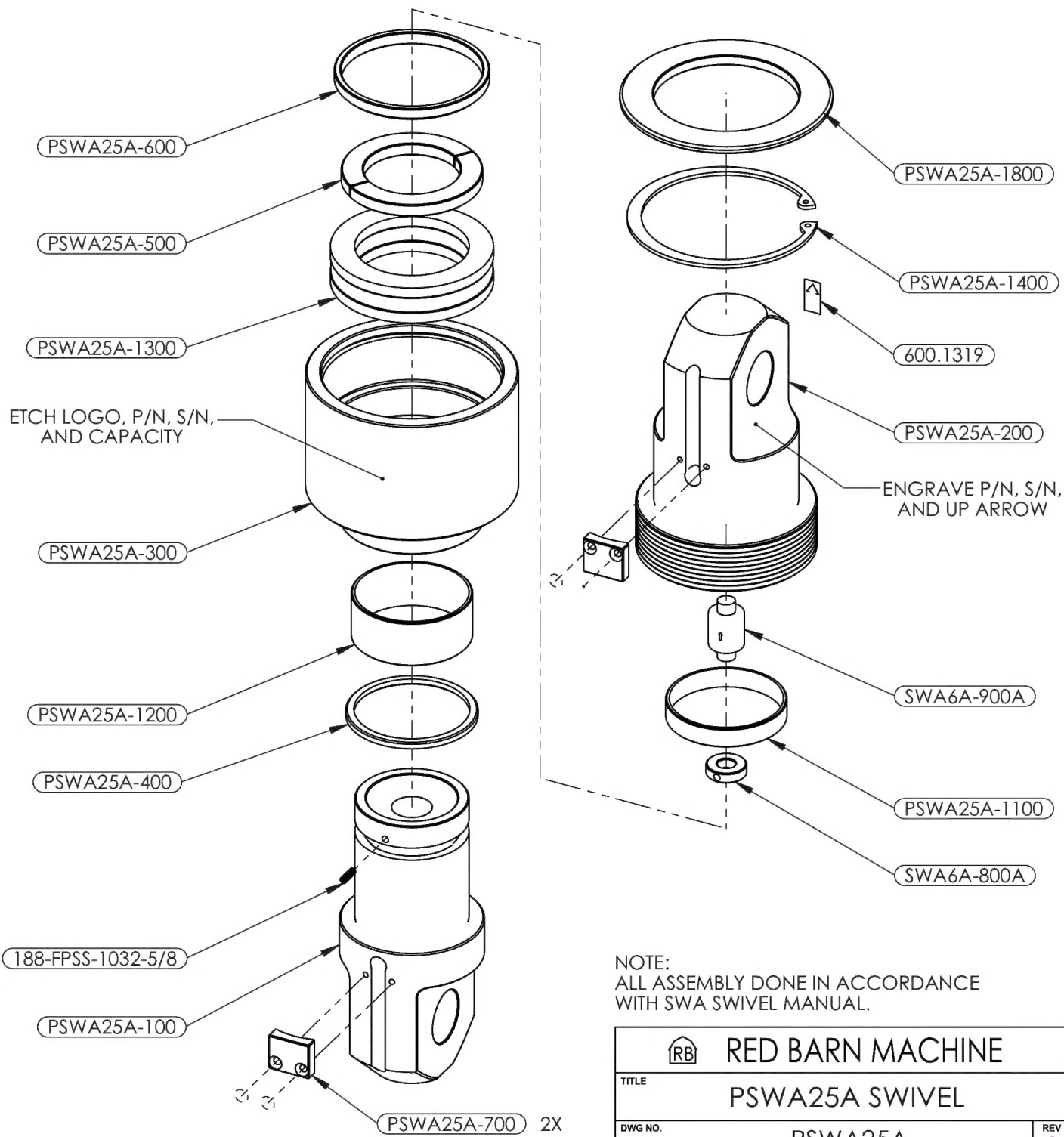
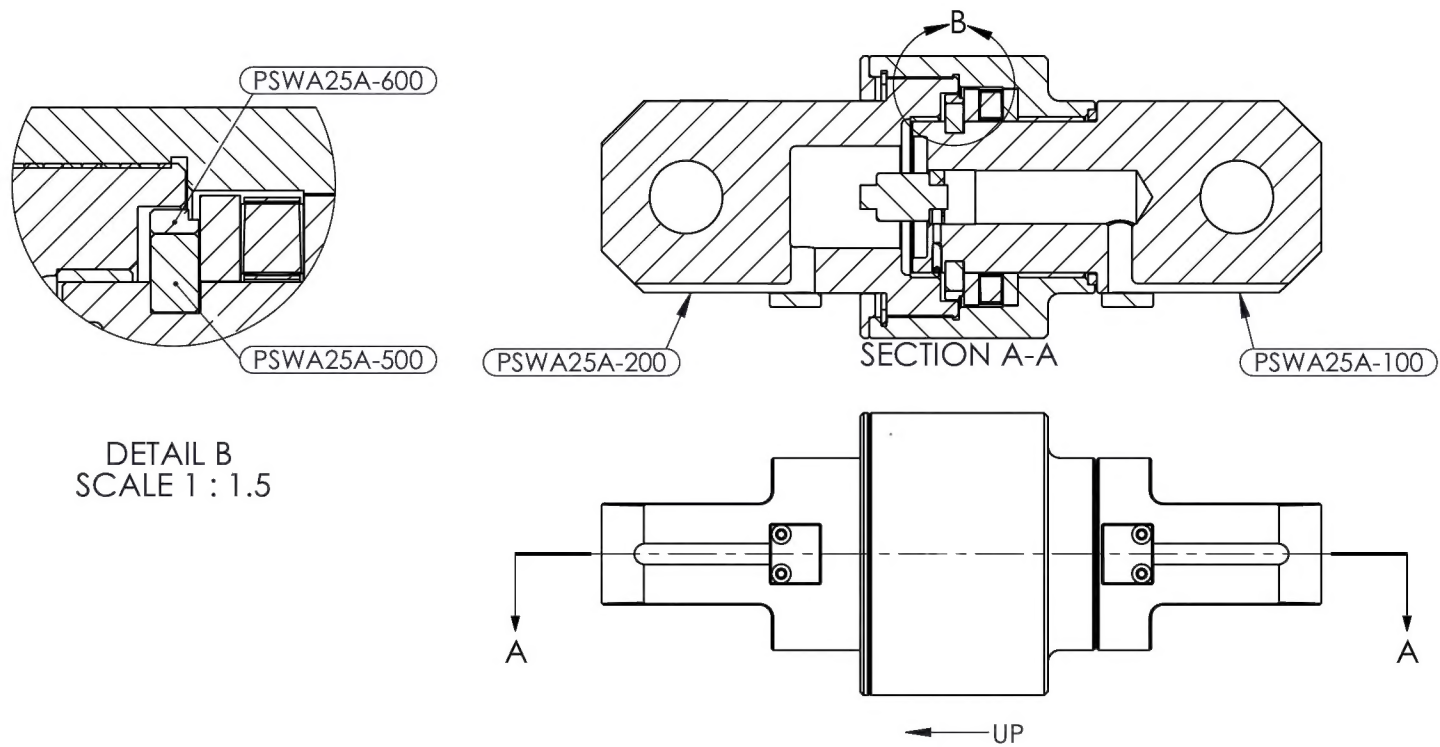


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	REPLACED ID DECAL 600.1311 WITH LASER ETCH	6/25/2013	CFS	



-2/QTY.	-3/QTY.	-4/QTY.	-6/QTY.	-8/QTY.	B/O	Part #	Description	Material	B/O INFORMATION OR SPECIFICATIONS
1	1	1	-	-		PSWA25A-100	LOWER END	H 1150	
-	-	-	1	1		PSWA25A-110	LOWER END	H 1150	
1	1	1	-	-		PSWA25A-200	UPPER END	H 1150	
-	-	-	1	1		PSWA25A-210	UPPER END	H 1150	
1	1	1	1	1		PSWA25A-300	BEARING HOUSING	H 1150	
1	1	1	1	1		PSWA25A-400	THRUST WASHER	NI-AL-BRZ (C-630)	
1	1	1	1	1		PSWA25A-500	SEMI RING	ALUMINUM-BRONZE	
1	1	1	1	1		PSWA25A-600	COLLAR	H 1150	
2	2	-	-	-		PSWA25A-700	WIRE CLAMP	6061-T6	
-	-	2	2	2		PSWA25A-700A	WIRE CLAMP	6061-T6	
1	-	-	-	-		SWA6A-800A	CONNECTOR BUSHING	6061-T6	
-	1	1	-	-		SWA6A-800B	CONNECTOR BUSHING	6061-T6	
-	-	-	1	-		SWA6A-800C	CONNECTOR BUSHING	6061-T6	
1	-	-	-	-	B/O	SWA6A-900A	ROTARY CONTACT		MERCOTAC #230
-	1	-	-	-	B/O	SWA6A-900B	ROTARY CONTACT		MERCOTAC #330
-	-	1	-	-	B/O	SWA6A-900C	ROTARY CONTACT		MERCOTAC #430
-	-	-	1	-	B/O	SWA6A-900D	ROTARY CONTACT		MERCOTAC #630
-	-	-	-	1	B/O	SWA6A-900E	ROTARY CONTACT		MERCOTAC #830
1	1	1	1	1	B/O	PSWA25A-1100	UPPER DU BEARING	SINTERED BRONZE	Ø85mm X 60mm GARLOCK #MB8060DU (MODIFIED)
1	1	1	1	1	B/O	PSWA25A-1200	LOWER DU BEARING	SINTERED BRONZE	Ø85mm X 60mm GARLOCK #MB8060DU (MODIFIED)
1	1	1	1	1		PSWA25A-1800	COVER	H 1150	
1	1	1	1	1	B/O	EL-PLUG-F	FEMALE PLUG	PE High Density	(MCMASTER-CARR #7216K6)
1	1	1	1	1	B/O	EL-PLUG-M	MALE PLUG	PE High Density	(MCMASTER-CARR #7216K5)
1	1	1	1	1	B/O	PSWA25A-1300	ROLLER THRUST BEARING		Ø4-1/2 X 1-1/8 INA #81216-TV
1	1	1	1	1	B/O	PSWA25A-1400	CIRCLIP	STEEL	Ø5.26 MCMASTER-CARR #99142A700
1	1	1	1	1	B/O	188-FPSS-1032-5/8	SET SCREW	S.S.	10-32 x 5/8 (MCMASTER-CARR #92311A430)
1	1	-	-	-	B/O	EL314-SJTOW	3 WIRE		6 FT. (TEXCAN #EL 314-SJ TOW 3/14)
-	-	1	-	-	B/O	EL414-ARTIC	4 WIRE		6 FT. (TRUCK & AUTO SUPPLY #EL 414-ARTIC 4/14)
-	-	-	1	-	B/O	EL616-ARTIC	6 WIRE		6FT. (TRUCK & AUTO SUPPLY #EL 616-ARTIC)
-	-	-	-	1	B/O	EL816-ARTIC	8 WIRE		6FT. (TRUCK & AUTO SUPPLY #EL 816-ARTIC)
4	6	8	12	16	B/O	SWA6A-1900	1/4" FEMALE SPADE CONNECTOR		(MCMASTER-CARR #69525K16)
1	1	1	1	1	B/O	600.1319	UP DECAL		

UNDER REVIEW
URF19-830

NOTE:
ALL ASSEMBLY DONE IN ACCORDANCE
WITH SWA SWIVEL MANUAL.

 RED BARN MACHINE	
TITLE PSWA25A SWIVEL	
DWG NO. PSWA25A	REV A
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: APICAL APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:4	DATE 6/25/2013
SHEET 1 OF 1	

Under Review Notification

Raised By: MYCHEL BEAUREGARD

Product #: SWA6A, SWA10A, SWA15A, SWA25A, PWSA25A

Date: 19.07.29

Product Name: Swivel Hooks

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143) (eg. RBEM324U3010101-1)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN / URF Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)
		DO NOT SHIP	Red Tag/Quarantine Stock	Advise Customers	Hold all Production	Re-Work Stock	IPP Under Review (Engineer Signoff Required.)	Put Product Specifications Under Review ("Bluefiles")		
SWA6A-8	SWA6A REV. E	Y	Y	N	Y	Y	Y	Y	19-830	See below
SWA10A-8	SWA10A REV. 3	Y	Y	N	Y	Y	Y	Y	19-830	See below
SWA15A-8	SWA15A REV. 1	Y	Y	N	Y	Y	Y	Y	19-830	See below
SWA25A-8	SWA25A REV. 1	Y	Y	N	Y	Y	Y	Y	19-830	See below
PWSA25A-8	PWSA25A REV. A	Y	Y	N	Y	Y	Y	Y	19-830	See below

Description of Issue:

Electrical wire does not fit in hole and slot

No heat shrink call on the drawing

Electrical plugs are called in the BOM but are not required

Electrical wire need to be updated to have flexible wire type

Distribution:

VP Operations

Director of Operations

Director Quality Assurance

QC Coordinator

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

Technical Support

Product Manager - Solutions Provider

Supply Chain Director / Senior Buyer

Marketing Eugene